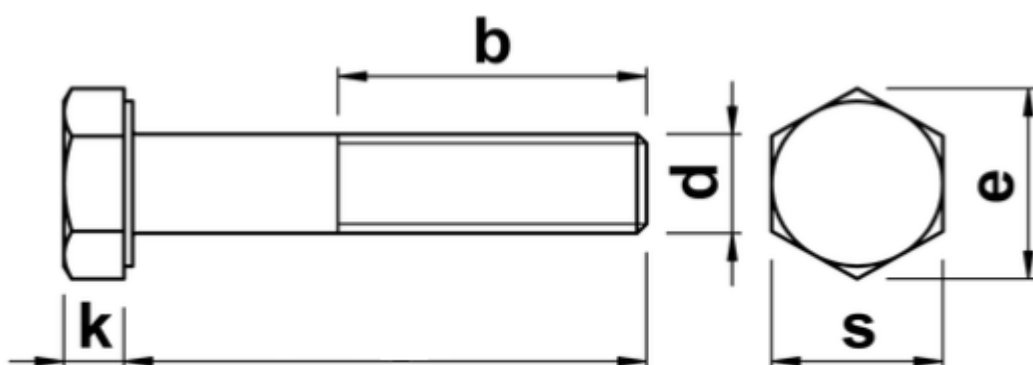


## ISO4014/ DIN 931 Skrutka šest'hranná polozávit/ Hexagon head screws, partial thread



d	thread pitch	b min. ≤ 125	b min. > 125	s	k min.	e
M3	0.50	12	-	5.5	2.0	6.01
M4	0.70	14	-	7	2.8	7.66
M5	0.80	16	-	8	3.35	8.79
M6	1.00	18	24	10	3.85	11.05
M7	1.00	20	26	11	4.80	12.12
M8	1.25	22	28	13	5.15	14.38
M10	1.50	26	32	16(17)	6.22	18.90
M12	1.75	30	36	18(19)	7.32	21.10
M14	2.00	34	40	21(22)	8.62	24.49
M16	2.00	38	44	24	9.82	26.75
M18	2.50	42	48	27	11.28	30.14
M20	2.50	46	52	30	12.28	33.53
M22	2.50	50	56	34(32)	13.78	35.72
M24	3.00	54	60	36	14.78	39.98
M27	3.00	60	66	41	16.65	45.20
M30	3.50	66	72	46	18.28	50.85
M33	3.50	72	78	50	20.58	55.37

<b>d</b>	<b>thread pitch</b>	<b>b min. &lt;= 125</b>	<b>b min. &gt; 125</b>	<b>s</b>	<b>k min.</b>	<b>e</b>
<b>M36</b>	4.00	78	84	55	22.08	60.79
<b>M39</b>	4.00	84	90	60	25	66.44
<b>M42</b>	4.50	90	96	65	26	71.30
<b>M48</b>	5.00	102	108	75	30	82.60